



Product certificate K7695/04

Issued 2018-01-01

Replaces K7695/03

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Welded Unalloyed Steel Pipes

STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

Mannesmann Line Pipe GmbH

as specified in this product certificate and marked with the Kiwa[®]-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with

Kiwa evaluation guideline BRL-K795 "Seamless and welded steel pipes of unalloyed steel"

Kiwa evaluation guideline BRL-K795: "Seamless and welded steel pipes of unalloyed steel", dated 01-02-2012,

which covers the requirements of

EN 10220: "Seamless and welded steel tubes – Dimensions and masses per unit length".

Luc Leroy
Kiwa

288171015

Publication of this certificate is allowed.

Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

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Certification process
consists of initial and
regular assessment of:

- quality system
- product

Welded Unalloyd Steel Pipes

Technical specification

General

Longitudinally welded unalloyd steel pipes in accordance with BRL-K795 "Seamless and welded steel pipes of unalloyd steel" of which DIN 1626 "Welded circular tubes of non-alloy steels" is an integral part. Pipes suitable for the transport of water shall be in accordance with DIN 2460 "Steel tubes for waterworks services" and pipes suitable for the transport of gas shall be in accordance with DIN 2470 Part 1 "Steel tubes for gas services upto 16 bar".

Additional specification

This certificate is applicable for longitudinally welded unalloyed steel pipes of:

- DN 100 to DN 400.

The internal cement lining and/or the external PE lining of the pipes is not part of this certificate.

Application and use

The products are suitable for application in transport pipes for gas and water

Marking

The products are marked with the Kiwa-mark.

Place of the mark:
on one end of the pipe.

Compulsory specifications:

- manufacturer's name and logo
- steel grade
- annealing status of weld
- ultrasonic test class.

Method of marking:

- Die stamping of the abbreviated mark KK and the other marking.

RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- Mannesmann Line Pipe GmbH
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.